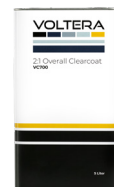


Voltera Clearcoat VC700 is a 2:1 premium overall clearcoat with outstanding gloss and ease of use. Formulated for all temperature ranges, it is suitable for multi-panel and overall applications.



### COMPONENTS

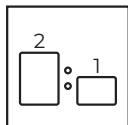
VC700	2:1 Overall Clearcoat
VC701	Fast Hardener
VC702	Normal Hardener
VC703	Slow Hardener

### SURFACE PREPARATION



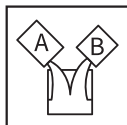
Use degreaser to remove contaminations such as silicone and wax.

### MIX RATIO



VC700	2 Parts
VC701/702/703	1 Part

### POT LIFE

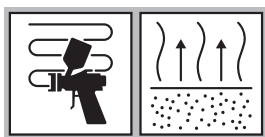


Use within 60 minutes @ 72°F after mixing.

### APPLICATION

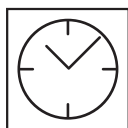


RP: 1.2-1.4mm 24-28psi  
 HVLP: 1.2-1.4mm 26-29psi  
 Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 coats  
 Flash off time: 10-15 minutes between coats

### DRY TIME



@ 72°F  
 Dust Free: 15 minutes  
 Dry to handle: 3-4 hours

@ 140°F  
 Dust Free: 10 minutes  
 Dry to handle: 40 minutes after cool down

### NOTES

- Minimum of 2-mils for optimum UV protection
- Recommended 5-15% for spray transfer rate during application process

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.